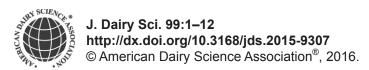
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Effectiveness of rubber seed oil and flaxseed oil to enhance the α-linolenic acid content in milk from dairy cows

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ABSTRACT

This experiment was conducted to investigate effect of rubber seed oil compared with flaxseed oil when fed alone or in combination on milk yield, milk composition, and α-linolenic acid (ALA) concentration in milk of dairy cows. Forty-eight mid-lactation Holstein dairy cows were randomly assigned to 1 of 4 treatments according to a completely randomized design. Cows were fed a basal diet (control; CON) or a basal diet supplemented with 4% rubber seed oil (RO), 4% flaxseed oil (FO), or 2% rubber seed oil plus 2% flaxseed oil (RFO) on a dry matter basis for 9 wk. Feed intake, milk protein percentage, and milk fat levels did not differ between the treatments. Cows fed the RO, FO, or RFO treatments had a higher milk yield than the CON group (up to 10.5% more), whereas milk fat percentages decreased. Compared with the CON, milk concentration of ALA was substantially higher in cows receiving RO or RFO, and was doubled in cows receiving FO. The ALA yield (g/d) increased by 31.0, 70.3, and 33.4% in milk from cows fed RO, FO, or RFO, respectively, compared with the CON. Both C18:1 trans-11 (vaccenic acid) and C18:2 cis-9, trans-11 (conjugated linoleic acid: CLA) levels were higher in cows fed added flaxseed or rubber seed oil. The CLA yield (g/d) increased by 336, 492, and 484% in cows fed RO, FO, or RFO, respectively, compared with the CON. The increase in vaccenic acid, ALA, and CLA was greater in cows fed RFO than in cows fed RO alone. Compared with the CON, the milk fat from cows fed any of the dietary supplements had a higher concentration of unsaturated fatty acids, monounsaturated fatty acids, and polyunsaturated fatty acids; conversely, the saturated fatty acids levels in milk fat were 30.5% lower. Insulin and growth hormones were not affected by dietary treatments; however, we noted an increase in both cholesterol and nonesterified fatty acids levels in the RO, FO, or RFO treatments. These results indicate that rubber seed oil and flaxseed oil will increase milk production and the concentration of functional fatty acids (ALA, vaccenic acid, and CLA) in milk fat while decreasing the content of saturated fatty acids.

Key words: rubber seed oil, flaxseed oil, α -linolenic acid, milk fat

INTRODUCTION

Foods derived from animals are an important source of nutrients to humans. Milk and dairy products are a major source of SFA in most countries diets (Givens, 2008); however, certain SFA have been found to increase the risk of cardiovascular disease and cardiometabolic disease (Givens, 2015). α-Linolenic acid (ALA), an n-3 PUFA with 18 carbons and 3 cis double bonds, is one of the major essential fatty acids in the human diet (Burdge, 2006). However, in normal bovine milk fat ALA is found in small amounts (<1.0% by weight) because of ruminal biohydrogenation of dietary UFA. Thus, changing the composition of milk fat fatty acids by increasing essential fatty acids (ALA or other PUFA) content and decreasing the less healthy fatty acid (SFA) content might be beneficial to the health of consumers.

Milk fat content and fatty acid profile in milk and dairy products can be extensively modified by nutritional factors, in particular dietary fat supplements (Shingfield et al., 2008). The main source of unsaturated lipids are vegetable oils such as sunflower, soybean, linseed, and corn oil. These oils were added to ruminant diets to enhance the proportion of desirable UFA in edible products (Bu et al., 2007; Tsiplakou and Zervas, 2013), or to increase the energy density of the ration. However, increasing the level of ALA in

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ruminant milk seems particularly difficult because of extensive biohydrogenation (**BH**) in the rumen, resulting in a relatively low transfer rate from the diet into milk (Sampelayo et al., 2007). Additionally, including oil-rich UFA in dairy cow diets can cause a reduction in DMI and milk fat content (Whitlock et al., 2002; Shingfield et al., 2006).

Flaxseed oil and rubber seed oil are rich in ALA (Bashar and Jumat, 2010). Flaxseed oil contains a high level of ALA, constituting approximately 55% of the oil's total fatty acids (Petit, 2003). In rubber seed oil, the total UFA, PUFA, and ALA content can amount to 83, 59, and 22%, respectively. Thus, feeding dairy cows with flaxseed or rubber seed oil may improve milk yield and the milk fatty acid profile, especially ALA. The objective of our study was to determine the effects of the addition of flaxseed or rubber seed oil alone or in combination on milk yield and milk fatty acid profile, with a particular emphasis on ALA.

MATERIALS AND METHODS

Cows, Experimental Design, and Treatments

The present study was performed at Tianjin Mengde Dairy Farm (Tianjin, China). Animals were cared for in accordance with the guidelines established by the Institute of Animal Science, Chinese Academy of Agriculture Sciences, Beijing, China.

Forty-eight mid-lactation Holstein dairy cows (163) \pm 25.3 DIM, 29.6 \pm 2.42 kg of milk/d, and parity 1.8 \pm 1.25) were used in a completely randomized design. The animals were randomly assigned to 4 dietary treatments. The total duration of the experiment was 9 wk, during which the cows were fed a basal diet (control; **CON**) or the basal diet supplemented with 4% rubber seed oil (RO), 4% flaxseed oil (FO), or 2% rubber seed oil plus 2% flaxseed oil (RFO) on a DM basis. The flaxseed oil was supplied by Huajian Axunge Co., Ltd. (Shanxi, China) and the rubber seed oil by Kunming Institute of Botany, Chinese Academy of Sciences (Kunming, China). The ingredients and chemical composition of the diets are presented in Table 1. The diet was formulated to meet or exceed the nutrient demand of energy, protein, minerals, and vitamins according to the Feeding Standards of Dairy Cattle, China NongYe HangYe Biaozhun/Tuijian-34 (China, NY/T 34; People's Republic of China, 2004). All cows were housed in a well-ventilated barn and fed individually, with free access to fresh water. At the beginning of the study, cows were gradually adjusted to the experimental diets over a 1-wk period. Diets were fed as a TMR 3 times a day to ensure 10% refusals (at 0530, 1330, and 1800 h). The oils were stored at 4°C and were added fresh as the final component of the diet at each feeding to avoid oxidation.

Sampling, Measurements, and Analysis

Samples of the feed offered and the refusals were recorded every day for each individual cow and frozen at -20° C until analysis. Weekly representative samples of TMR and orts from each treatment were analyzed for DM content by oven-drying at 60°C to a constant weight. Dietary formulations were adjusted weekly to account for any changes in ingredient DM content. The dried samples were ground through a 1-mm screen using a Cyclotec 1093 Mill (Tecator 1093, Tecator AB, Höganäs, Sweden) before analysis. Samples were further dried at 105°C for 2 h to determine the absolute DM, and chemical analyses were expressed on the basis of the final absolute DM. The CP $(N \times 6.25)$ content of feed samples was determined using the macro-Kjeldahl nitrogen test (AOAC International, 2000; method 976.05) with a Kieltec digester 20 and a Kieltec System 1026 distilling unit (Tecator AB). The contents of NDF and ADF were determined using procedure A by Van Soest et al. (1991) using heat-stable amylase (type XI-A of Bacillus subtilis; Sigma-Aldrich, St. Louis, MO), but without sodium sulfite for the NDF. The ash content was determined by incineration at 550°C overnight, and the OM content calculated (AOAC International, 2000; method 942.05). The ether extract content was determined using a Soxtec system HT6 apparatus (Tecator AB) according to AOAC International (2000; method 920.39). The calcium and phosphorous contents were determined according to AOAC International (2000; method 935.13). Weekly samples of TMR were also analyzed for their fatty acid profile according to the procedure of Sukhija and Palmquist (1988).

Cows were milked 3 times daily (at 0500, 1300, and 2100 h) with individual milk yields recorded at each milking. On the last day of each week, duplicate milk samples from individual cows were collected at 3 consecutive milkings and mixed based on the average milk production at each milking (morning, afternoon, and night; volume ratio: 4:3:3). One aliquot of milk was preserved with bronopol-B₂ preservative (D&F Control System Inc., Dublin, ON, Canada) at 4°C and subsequently analyzed for fat, protein, lactose, SCC, TS, and SNF using a mid-infrared machine (Foss MilkoScan, Foss Food Technology Corp., Eden Prairie, MN). Another aliquot of milk was stored at -70° C for further fatty acid analysis. The ECM and 4% FCM were calculated using the equations: $ECM = 0.327 \times milk$ (kg) $+ 12.95 \times \text{fat (kg)} + 7.20 \times \text{protein (kg)} \text{ and } 4\% \text{ FCM}$ $= 0.4 \times \text{milk (kg)} + 15 \times \text{fat (kg)}$ (Tyrrell and Reid, 1965). Feed efficiency was calculated as the daily ECM

INCREASING MILK FAT ALA CONTENT WITH RUBBER SEED OIL

Table 1. Ingredient and chemical composition of the experimental diets

	$\mathrm{Treatment}^1$				
Item	CON	RO	FO	RFO	SD
Diet ingredient, % of DM					
Alfalfa hay	19.9	19.9	19.9	19.9	1.28
Chinese wildrye	3.8	3.8	3.8	3.8	0.37
Corn silage	24.6	24.6	24.6	24.6	1.92
Corn	17.8	16.2	16.2	16.2	1.44
Flaked corn	6.3	5.7	5.7	5.7	0.62
Soybean meal	11.5	10.5	10.5	10.5	0.98
Soy hulls	2.5	2.3	2.3	2.3	0.30
Dry distillers grains with solubles	3.8	3.5	3.5	3.5	0.40
Double-low rapeseed meal (DLRM)	3.9	3.6	3.6	3.6	0.36
Molasses (30%)	2.5	2.5	2.5	2.5	0.24
Rubber seed oil	_	4.0	_	2.0	0.06
Flaxseed oil			4.0	2.0	0.06
Sodium bicarbonate	0.5	0.5	0.5	0.5	0.04
Dicalcium phosphate	0.3	0.3	0.3	0.3	0.02
Salt	0.5	0.5	0.5	0.5	0.02
Calcium carbonate	0.9	0.9	0.9	0.9	0.06
Vitamin-mineral premix ²	1.2	1.2	1.2	1.2	0.09
Chemical, % of DM (unless otherwise noted)					
DM, %	49.7	50.6	50.6	50.6	0.39
NE _L , Mcal/kg of DM	1.61	1.73	1.73	1.73	0.06
CP	16.6	16.1	16.1	16.1	0.21
NDF	35.0	34.4	34.4	34.4	0.26
ADF	21.8	21.5	21.5	21.5	0.12
Ca	1.10	1.06	1.06	1.06	0.02
P	0.36	0.35	0.35	0.35	0.01

 $[\]overline{^{1}}$ Cows were fed a basal diet (control; CON) or basal diet supplemented with either 4.0% rubber seed oil (RO), 4.0% flaxseed oil (FO), or 2.0% rubber seed oil + 2.0% flaxseed oil (RFO). The CON diet was also used for feeding during the pretrial period.

yield per kilogram of feed DMI on an individual-cow basis.

Milk fatty acid analysis was conducted using the method described by Bu et al. (2007), with minor modifications as follows. The frozen milk samples were thawed in a refrigerator at 4°C and centrifuged at 5,000 \times q for 30 min at 8°C to separate the fat, and 20 mg of the fat cake was transferred to a 5-mL tube. The saponification and methyl esterification of the fat were performed using the method containing NaOCH₃/ methanol followed by HCl/methanol, as described by Kramer et al. (1997). Fatty acid methyl esters were separated using an Agilent 6890N gas chromatograph (Agilent Technologies, Santa Clara, CA) fitted with a flame-ionization detector. The samples containing methyl esters in hexane $(2 \mu L)$ were injected through the split injection port (50:1) onto an HP-88 fused silica 100 m \times 0.25 mm column with a 0.20- μ m film (J&W Scientific, Folsom, CA). The oven temperature was initially 120°C for 10 min, and was then increased at 1.5°C/min to 230°C and then held for 30 min. The injector and detector temperatures were maintained at 250° C and 280° C, respectively, and the total run time was 113.33 min.

In this study, a qualitative external standard method was used. Each peak was identified using known standards of FAME. The FAME standards for C18:1 trans-11, C20:2, C20:3 cis-8, cis-11, cis-14, C20:3 cis-11, cis-14, cis-17, C22:2, C22:3, C22:4, and C22:5 were purchased from sigma (Sigma-Aldrich). Cis-9, trans-11 CLA and trans-10, cis-12 CLA were purchased from Larodan (Limhamn, Sweden). The NLEA FAME Mix (28 components) was purchased from Restek (Bellefonte, PA). C17:0 was used for quality control to calculate the recovery rate for each batch (every 30 samples) of milk fat separation. The FAME data were converted to a fatty acid base by multiplying a correction factor according to the methods of Kaylegian et al. (2009). Gas chromatography-MS (Agilent 6890N-5975C, Agilent Technologies) was applied against the NIST10 (National Institute of Standards and Technology, Gaithersburg, MD) spectrum library for further identification of each peak. The conditions of the GC were the same as that for the FAME, with the MS

²Contained (per kg of DM): a minimum of 313,500 IU of vitamin A, 104,500 IU of vitamin D, 5,000 IU of vitamin E, 780 mg of Cu, 780 mg of Fe, 780 mg of Mn, 3,900 mg of Zn, 30 mg of Se, 50 mg of I, and 65 mg of Co.

³Calculated value (based on China Standard NY/T 34; People's Republic of China, 2004).

operated in scan mode (m/z 50 to 550, electron impact ionization voltage 70 eV, ion source temperature 230°C, and interface temperature 280°C). The results showed that the peak for C18:1 trans-11 was not mixed with C18:1 trans-10 (matching rate of C18:1 trans-11 was as high as 99%). Because of the lack of a FAME standard, C18:1 trans-10 was not quantified and reported.

Results for each fatty acid were reported as grams per 100 grams of the sum of all identified fatty acids. The yield of fatty acids was calculated by multiplying the individual milk fatty acids by milk fat yield and by a coefficient of 93.3% (Glasser et al., 2007). Desaturase ratios between cis-9 UFA and their precursors, which can serve as a proxy for Δ^9 -desaturase activity (Bauman et al., 2001), were calculated as described by Kelsey et al. (2003).

Blood samples were collected during wk 3, 5, 7 of the experiment at the same time of the day on each of those weeks. Approximately 15 mL of duplicate blood samples from individual cows were collected from the coccygeal vein 4 h after feeding (at 0930 h). One aliquot of blood sample was collected in serum separator tubes (Serum Clot Activator, Greiner Bio One GmbH, Kremsmunster, Austria), and the samples were allowed to clot for a minimum of 25 min at 20°C and stored in the refrigerator overnight. The samples were then centrifuged at $3,000 \times g$ for 15 min at 4°C before separation of the serum. Another aliquot of blood was collected into heparinized tubes containing anticoagulant (lithium heparin, Greiner Bio One GmbH) plasma and centrifuged at $3,000 \times q$ for 15 min at 4°C to separate the plasma. Plasma and serum were stored at -70° C until analysis. Plasma was analyzed for phospholipids using a phospholipid kit (Sino-German Beijing Leadman Bio Tech Ltd., Beijing, China); low-density lipoprotein cholesterol (LDLP) and high-density lipoprotein cholesterol (HDLP) were analyzed by an immunoseparation method using an Olympus AU2700 auto analyzer (Olympus, Tokyo, Japan) and kits obtained from Shanghai Fortune Long March Medical Science Co. Ltd. (Shanghai, China; Lichtenstein et al., 1993). It should be noted that although the methods are commonly used in human clinical measurement, they have not been validated for use in bovines. Plasma was also analyzed for glucose (Trinder, 1969), cholesterol (Fossati and Prencipe, 1982), and triglycerides (McNamara and Schaefer, 1987; using kits from Zhongsheng Beikong Bio-Technology and Science Inc., Beijing, China); for growth hormone (Reynaert and Franchimont, 1974; GH kit, Beijing North Institute of Biological Technology, Beijing, China); and for insulin (Starr et al., 1979; INS kit, Beijing North Institute of Biological Technology). The serum was analyzed for BHB (McMurray et al., 1984) and NEFA (Matsubara et al., 1983) through

an enzymatic method using kits (Randox Laboratories Ltd., Antrim, UK). The intra-assay coefficients of variation for growth hormone, insulin, cholesterol, LDLP, and HDLP were 9, 15, 1.2, 3, and 3%, respectively. The interassay coefficients of variation for growth hormone, insulin, cholesterol, LDLP, and HDLP were 13, 10, 2.7, 5, and 5%, respectively.

Statistical Analysis

The data for DMI, milk yield, milk composition, milk fatty acid composition, and blood parameters were analyzed as a completely randomized design with repeated measures using PROC MIXED of SAS (version 9.2, SAS Institute Inc., Cary, NC). The fixed effects in the model included treatment, week (week for DMI, milk yield, milk composition, milk fatty acid composition, and blood parameters), and treatment \times week interaction. The variance for cow nested within treatment was used as random error term to test the main effect of the treatment. The data of pre-experiment were used as covariates and the cow variance was considered random. The subject was cow within treatment and repeated parameter was week. The covariance structure was autoregressive [AR (1)], and denominator degrees of freedom using the Kenward-Roger method. The data are presented as covariates adjusted least squares means with their standard error of the mean. The significance level was declared at P < 0.05 and trends for significance were declared at P = 0.05 and a trend at P < 0.10. The MIXED statistical model used for analysis was as follows:

$$\begin{split} Y_{ijk} &= \mu + T_i + D_{j(i)} + W_k + (TW)_{ik} \\ &\times (b + \Phi_i) + X_{ij} + E_{iik}, \end{split} \label{eq:Yijk}$$

where Y_{ijk} = dependent variable measured at week k on the jth cow assigned to the ith treatment, μ = population mean, T_i = treatment effect, $D_{j(i)}$ = random effect of the jth cow within the ith treatment, W_k = week effect, $(TW)_{ik}$ = fixed interaction effect between treatment and week, b = the common regression coefficient of pre-experiment data of X_{ij} , Φj = the slope deviation of the ith treatment from the common slope b, X_{ij} = the DIM data of cow j on treatment i, and E_{ijk} = random error associated with the jth cow assigned to the ith treatment in week k.

RESULTS AND DISCUSSION

Chemical Composition of Diets

The chemical composition of the diets is presented in Table 1. The DM content of the experimental diets ranged from 49.6 to 50.7%. The energy content of the diets increased in RO, FO, and RFO in comparison with the CON (mean value for RO, FO, and RFO of 1.73 vs. 1.61 Mcal/kg of DM for the CON). The CP, NDF, ADF, Ca, and P contents of the diets met the levels recommended for dairy cows with production levels used in the experiment (People's Republic of China, 2004).

The total fatty acid content and composition of the experimental diets were changed by RO, FO, and RFO (Table 2). The total fatty acid content of the RO, FO, and RFO diets was nearly 3 times higher than the CON diet (mean value for RO, FO, and RFO of 6.37 vs. 2.39% of diet DM for the CON). Dietary crude fat in oil treatments approached the maximum recommended level for dairy cows (7 to 8% of diet DM; NRC, 2001). Both rubber seed oil and flaxseed oil are rich in C18:3, C18:2 cis-9, and C18:1 cis-9 (Bashar and Jumat, 2010). The content of C18:3 in flaxseed oil is higher than the content in rubber seed oil (57.5 vs. 24.9%). By contrast, the content of C18:2 cis-9 in rubber seed oil is higher than in flaxseed oil (36.66 vs. 15.19%). These measured values of fatty acid composition in rubber seed oil and flaxseed oil were similar to the values of previous studies (Petit, 2003). In the current study, the content of C18:3 in diets was 9.06, 18.33, 38.59, and 29.18% in the CON, RO, FO, and RFO treatments, respectively. Therefore, increased proportions of C18:1 cis-9, C18:2 cis-9, and C18:3 in RO, FO, and RFO compared with the CON diet reflect the addition of these fatty acids from rubber seed and flaxseed oils to the diet.

Table 2. Fatty acid (FA) content and composition of experimental diets supplemented with rubber seed oil and flaxseed oil or in combination

	$\mathrm{Treatment}^1$					
Item	CON	RO	FO	RFO		
Total FA, % diet DM FA, 2 % of total FA reported	2.79	6.37	6.32	6.26		
C14:0	0.39	0.23	0.20	0.20		
C16:0	18.16	12.33	10.05	11.08		
C16:1	0.55	0.36	0.24	0.31		
C17:0	0.17	0.10	0.10	0.10		
C18:0	2.58	5.23	2.91	3.98		
C18:1 cis-9	21.97	21.70	19.38	20.50		
C18:2 cis-9,cis-12	44.66	40.18	27.12	33.38		
C18:3	9.06	18.33	38.59	29.18		
C20:0	0.51	0.39	0.27	0.32		
C20:1	0.23	0.21	0.20	0.20		
C22:0	0.44	0.25	0.26	0.26		
C22:2	0.46	0.22	0.22	0.21		

 $^1\mathrm{Cows}$ were fed a basal diet (control; CON) or basal diet supplemented with either 4.0% rubber seed oil (RO), 4.0% flaxseed oil (FO), or 2.0% rubber seed oil + 2.0% flaxseed oil (RFO). The CON diet was also used for feeding during the pretrial period.

Feed Intake and Milk Yield

Supplementing rubber seed oil or flaxseed oil at 4% of the dietary DM separately or in combination had no effect (P > 0.05) on the daily DMI (Table 3). The effect of supplementary oil on the daily DMI of dairy cows is variable, with several factors influencing intake, including palatability, fatty acid chain length, fatty acid saturation, and the form of fat (e.g., free fatty acid, triglycerides, glycolipids; Allen, 2000). In the current study, the DMI results are similar to previous studies in lactating dairy cows when fed with flaxseed oil at 4 to 6\% of the diet DM (Bu et al., 2007). Similarly, Benchaar et al. (2012) reported that supplementation with flaxseed oil at 2, 3, or 4% of the diet DM had no effect on DMI. By contrast, Martin et al. (2008) observed that supplementing flaxseed oil at 5.7% of the diet DM decreased DMI by 25.8% in dairy cows. The different effects of these oil supplements on the DMI may be attributed to the oil palatability, the amounts added, and the varying ratio of concentrate to roughage in these studies.

Supplementing fat through feeding RO or FO separately, or in combination (RFO) at 4% of the diet DM resulted in an average increase (P < 0.001) in milk yield of 10.98% (14.02, 10.98, and 7.95% for RO, FO, and RFO respectively; Table 3). Previous research on oil supplementation has often shown little to no effect on milk yield (Lock and Garnsworthy, 2002; Tsiplakou and Zervas, 2013). Moreover, Martin et al. (2008) reported that the milk yield of dairy cows supplemented with linseed oil decreased. The current finding that milk yield increased significantly when the diet was supplemented with oil is consistent with Bu et al. (2007), who reported that the milk yield increased in dairy cattle supplemented with soybean oil or flaxseed oil at 4% of the diet DM. Oil is high in energy and, theoretically, supplemental fat increases energy intake; thus, the severity of negative energy balance may be reduced, resulting in improved performance and improved reproductive efficiency (Grummer and Carroll, 1991). In the current study, supplementing with oil increased the energy content of diets but had no influence on the DMI compared with the cows in the CON group (without supplemental oil); therefore, energy intake was increased. Moreover, the gross feed efficiency (calculated as ECM produced/kg of the DMI) of RO, FO, and RFO treatments was higher (P > 0.05) than in the CON group (averaging 1.37, 1.33, and 1.41 vs. 1.36, respectively). Interestingly, each oil treatment had a similar effect on milk yield, suggesting that oils rich in different proportions of UFA affected the performance of the animals in a similar way.

²Expressed as number of carbons:number of double bonds.

Table 3. Dry matter intake, milk yield, and milk compositions of cows fed diets supplemented with rubber seed oil and flaxseed oil or in combination

		Treat				
Item	CON	RO	FO	RFO	SEM^2	P-value
DMI, kg/d	20.2	20.5	19.8	19.9	0.26	0.43
Milk yield, kg/d	$26.4^{\rm b}$	$30.1^{\rm a}$	$29.3^{\rm a}$	28.5^{a}	0.43	< 0.01
$4\% \text{ FCM},^3 \text{ kg/d}$	25.3	25.1	25.4	24.6	0.35	0.20
ECM, 4 kg/d	$27.6^{\rm b}$	27.3^{a}	$28.0^{\rm ab}$	$27.1^{\rm b}$	0.14	< 0.01
Efficiency, ECM/DMI	1.37	1.33	1.41	1.36	0.068	0.54
Milk fat, %	$3.62^{\rm a}$	$3.13^{\rm b}$	$3.27^{ m b}$	$3.16^{\rm b}$	0.099	< 0.01
Milk fat yield, kg/d	0.98	0.91	0.93	0.88	0.028	0.08
Milk protein, %	3.31	3.22	3.21	3.29	0.079	0.70
Milk protein yield, kg/d	0.89	0.93	0.91	0.93	0.022	0.44
Milk lactose, %	4.82	4.82	4.89	4.88	0.041	0.33
Milk lactose yield, kg/d	$1.29^{\rm b}$	1.40^{a}	1.39^{a}	$1.37^{\rm a}$	0.012	< 0.01
$SCC, \times 10^4/mL$	29.5	45.8	54.4	42.8	7.26	0.10
TS, %	12.69^{a}	$11.80^{\rm b}$	$12.19^{\rm b}$	$11.98^{\rm b}$	0.157	< 0.01
SNF, %	8.89	8.71	8.91	9.00	0.082	0.10

a,b Means in the same row with different superscripts differ significantly for treatment effect.

Milk Composition

Milk fat content decreased (P < 0.05) in dairy cattle fed the RO, FO, or RFO treatments (3.19% on average) compared with the CON (3.62%). All treatments except the CON showed a significant drop in milk fat percentage over the whole treatment period (Figure 1). Additionally, milk fat content was similar among the RO, FO, and RFO treatments (3.13, 3.27, and 3.16%)respectively). As a consequence, the milk fat yield from cows fed RO, FO, or RFO did not differ (P > 0.05)compared with the CON group (on average 0.91, 0.93, and 0.88 vs. 0.98 kg/d, respectively). Previous research on the effects of dietary plant oil supplements on milk fat content has not been consistent. For example, Bu et al. (2007) reported that dietary oil supplements had no effect on the milk fat content in dairy cows. By contrast, Shingfield et al. (2006) reported a marked reduction in the milk fat content with dietary oil supplements, a finding in agreement with the present study. Milk fat depression (MFD) commonly occurs when diets rich in free oil are fed. In the current study, the UFA of rubber seed oil and flaxseed oil were 84.2 and 82.3\%, respectively. Increased dietary supply of C18:2 and C18:3 fatty acids can also increase trans-C18:1 and other trans-fatty acid production in the rumen due to ruminal BH. It is well established that post-ruminal infusions or supplementation of trans-10, cis-12 CLA inhibit the de novo synthesis of fatty acids in milk from dairy cows and sheep through a reduction in mammary acetyl-CoA carboxylase and fatty acid synthase activity, and in acetyl-CoA carboxylase mRNA abundance in dairy cows (Baumgard et al., 2002; Sinclair et al., 2010, Hussein et al., 2013). Trans-10 C18:1 has also been reported to be associated with MFD (Shingfield et al., 2006; Flowers et al., 2008); however, trans-10, cis-12 CLA was not detected in milk fat in the current study, and trans-10 C18:1 was not quantified because of the lack of a FAME standard.

Cows in early lactation appear more prone to a fatinduced milk protein depression than those in mid to late lactation phases due to increased vulnerability to a negative nitrogen balance in early lactation (DePeters and Cant, 1992). The cows in the present study were in mid lactation and may not have experienced negative nitrogen balance. Thus, the milk protein content and milk protein yield were not affected by the MFD in the current study, with milk protein content being similar (P > 0.05) among the treatments. Furthermore, milk protein yield was higher (P > 0.05) in milk from cows fed the RO, FO, or RFO treatments (averaging 0.92 kg/d) compared with the CON group (0.89 kg/d).

Milk Fat Fatty Acid Composition

Milk fat fatty acid composition (g/100 g of total fatty acids) of cows fed rubber seed oil or flaxseed oil is shown in Table 4. The proportions of short-chain (C4:0, C6:0, C8:0, C10:0, C12:0, and C13:0) and medium-chain fatty acids (C14:0, C14:1, C15:0, C16:0, and

 $^{^{1}}$ Cows were fed a basal diet (control; CON) or basal diet supplemented with either 4.0% rubber seed oil (RO), 4.0% flaxseed oil (FO), or 2.0% rubber seed oil + 2.0% flaxseed oil (RFO). The CON diet was also used for feeding during the pretrial period.

²Standard error of least squares means.

 $^{^34\%}$ FCM = 0.4 \times milk (kg) + 15 \times fat (kg); Tyrrell and Reid, 1965.

 $^{^{4}\}text{ECM} = 0.327 \times \text{milk (kg)} + 12.95 \times \text{fat (kg)} + 7.20 \times \text{protein (kg)}$; Tyrrell and Reid, 1965.

C16:1) were lower (P < 0.05) in milk from cows fed RO, FO, or RFO (Table 4). This result is in agreement with Zheng et al. (2005), who reported that the concentration of C14:0 and C16:0 in milk fat was significantly lower in response to added vegetable oils. Moallem et al. (2012) and Yang et al. (2012) also showed a strong negative correlation between ALA, short-chain, and medium-chain fatty acids in cow milk fat when flaxseed oil and ALA were infused into the digestive tract. Similarly, Bu et al. (2007) reported that the proportion of short-chain and medium-chain fatty acids (C10:0, C12:0, C14:0, and C16:0) was lower in milk from cows that were given soybean oil or flaxseed oil at 4% of the diet DM compared with CON group. Furthermore, Dai et al. (2011) reported that adding vegetable oils to dairy cow diets can increase the proportion of longchain (>C18:0) fatty acids and UFA in milk fat, and decrease the proportions of both short-chain (C4:0 to C12:0) and medium-chain (C14:0 to C16:1) fatty acids.

The proportion of long-chain fatty acids [C18:0, C18:1 trans-9, vaccenic acid (VA), C18:1 cis-9, CLA, and ALA] in milk fat increased (P < 0.05) in cows fed RO, FO or RFO. As expected, the concentrations of ALA and CLA in milk were enhanced (P < 0.05) by RO and FO, which are rich in ALA (22 and 54%, respectively) and linoleic acid (41 and 13%, respectively). The temporal pattern of milk CLA and ALA enrichment is shown in Figure 2 and demonstrates a remarkable

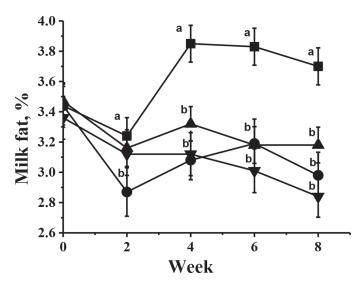


Figure 1. Average milk fat of treatment groups at wk 0, 2, 4, 6, and 8. Control (CON; □) = diet without added oils; rubber seed oil (RO; •) = CON diet including rubber seed oil at 4% of DM; flaxseed oil (FO; •) = CON diet including flaxseed oil at 4% of DM; rubber seed and flaxseed oil (RFO; •) = CON diet including rubber seed oil at 2% of DM plus flaxseed oil at 2% of DM. Data were presented as the mean \pm SEM (n = 12). Means at the same week point with different letters (a,b) differ significantly for treatment effect.

stability over the whole treatment period. The mean proportion of ALA in milk increased in cows fed FO, RFO, or RO (0.65, 0.53, and 0.49%, respectively), in line with the increased concentration of ALA in these diets. Moreover, ALA yield (g/d) increased (P < 0.05) by 31.0, 70.3, and 33.4% in milk from cows fed RO, FO, or RFO, respectively, compared with the CON. Due to the high rates of rumen BH of ALA, reducing its supply to the small intestine and consequently limiting the supply available to the mammary gland for incorporation into milk fat, the final contents of ALA in milk were modest and seldom surpassed 2% of the total fatty acids (Martínez Marín et al., 2011). This result was similar to findings by Bu et al. (2007), who showed that the content of ALA in milk reached a maximum of 1% of the total fatty acids from cows fed flaxseed oil when included at 4% of the diet DM. Similar increases (P <0.05) were detected in milk cis-9, trans-11 CLA content, with the absolute amount of CLA being 2.34, 3.19, and 3.25% in RO, FO and RFO treatments, respectively. The CLA yield (g/d) increased by 336, 492, and 484% in cows fed RO, FO, or RFO, respectively, compared with the CON. As expected, supplementing unsaturated oils increased CLA and ALA in milk from cows (Loor et al., 2005; Bu et al., 2007), ewes (Gómez-Cortés et al., 2009), and goats (Martínez Marín et al., 2011; Tsiplakou and Zervas, 2013). However, a larger increase was noted in C18:0, C18:1 cis-9, VA, and C18:1 trans-9 in cows fed RO compared with FO, and lower proportions of CLA were found in RO compared with FO, suggesting that ruminal BH of UFA was comparatively more complete in dairy cows fed RO than FO.

The CLA found in milk fat originates from 2 sources: VA, which is absorbed and used for endogenous synthesis of CLA, and from CLA that is absorbed and used directly (Griinari et al., 2000). The VA can be converted to CLA in human (Turpeinen et al., 2002) and animal (Corl et al., 2001) body tissues through the enzyme Δ^9 -desaturase. In the present study, the content of VA in milk was higher (P < 0.05) in cows supplemented with rubber seed oil than flaxseed oil. However, the proportion of CLA in milk fat from cows receiving RO was lower (P < 0.05) than with FO. A possible reason may be the higher efficiency for the VA endogenous synthesis of CLA in the FO treatment than the RO, because the Δ^9 -desaturase enzyme of CLA was higher in FO (0.23 vs. 0.14) in current study. The linolenic acid-rich FO treatment increased milk CLA to a greater extent than the linoleic acid-rich RO treatment. This is inconsistent with the observations of Lock and Garnsworthy (2002) and Bu et al. (2007), who stated that oils rich in linoleic acid (such as soybean oil) are more effective in enhancing CLA in milk fat than those rich in linolenic acid (such as flaxseed oil). Differences

between studies may be due to the different supplementary amount of oils in the diet influence the rumen BH.

Δ9-Desaturase Enzyme

It is important to estimate the index of the Δ^9 -desaturase enzyme that is responsible for the conversion of VA to CLA (Corl et al., 2001). The Δ^9 -desaturase index for C14:1, C16:1, and C18:1 *cis*-9 were all higher (P < 0.05) in cows fed RO, FO, or RFO than the CON. However, we noted no differences in the Δ^9 -desaturase

index for CLA among the FO, RFO, or CON groups. The Δ^9 -desaturase index for CLA in cows receiving RO was lower (P < 0.05) than in cows fed the FO, RFO, or CON diets (Table 5; Figure 3). The result of Δ^9 -desaturase enzyme for C18:1 cis-9 in the current study was similar to Allred et al. (2006), who reported that cows fed fish oil had an increased Δ^9 -desaturase enzyme for C18:1 cis-9 compared with the CON group (who were not fed supplemental oils). Others have reported that the Δ^9 -desaturase enzyme for C14:1 or C16:1 remained unchanged by dietary oil supplementa-

Table 4. Milk fatty acid (FA) composition of cows fed diets supplemented with rubber seed oil and flaxseed oil or in combination

Item	CON	RO	FO	RFO	SEM^3	P-value
FA, ¹ g/100 g of total FA reported						
C4:0	5.47^{a}	2.43^{c}	3.69^{b}	$3.24^{ m bc}$	0.141	< 0.01
C6:0	$3.46^{\rm a}$	1.13^{c}	$1.80^{\rm b}$	1.42^{c}	0.048	< 0.01
C8:0	1.81^{a}	$0.87^{ m d}$	1.13^{b}	0.99^{c}	0.029	< 0.01
C10:0	3.52^{a}	$1.27^{ m d}$	$1.82^{\rm b}$	$1.47^{\rm c}$	0.071	< 0.01
C12:0	3.85^{a}	$1.54^{ m d}$	$2.09^{\rm b}$	1.78^{c}	0.067	< 0.01
C13:0	0.11^{a}	$0.05^{\rm b}$	$0.06^{\rm b}$	$0.05^{\rm b}$	0.004	< 0.01
C14:0	11.22^{a}	$6.58^{ m d}$	7.91^{b}	$7.34^{ m c}$	0.191	< 0.01
C14:1	1.73^{a}	$1.28^{\rm b}$	$1.42^{\rm c}$	1.41^{c}	0.051	< 0.01
C15:0	$0.99^{\rm a}$	0.69^{c}	$0.74^{\rm b}$	0.70^{c}	0.018	< 0.01
C16:0	$30.32^{\rm a}$	21.10^{b}	19.68^{c}	$20.54^{\rm bc}$	0.405	< 0.01
C16:1	1.21^{b}	1.31^{a}	$1.07^{ m b}$	1.24^{a}	0.069	0.03
C17:0	$0.40^{\rm a}$	$0.27^{\rm b}$	$0.28^{\rm b}$	0.25^{b}	0.018	< 0.01
C18:0	$9.06^{\rm c}$	$12.31^{\rm a}$	$10.60^{\rm b}$	$10.47^{\rm b}$	0.328	< 0.01
C18:1 trans-9	$0.46^{\rm b}$	1.33^{a}	$1.45^{\rm a}$	$1.26^{\rm a}$	0.164	< 0.01
C18:1 trans-11 (VA)	1.91^{c}	12.97^{a}	$11.67^{ m b}$	$12.27^{\rm ab}$	0.376	< 0.01
C18:1 cis-9	$20.77^{\rm b}$	28.99^{a}	28.11^{a}	$29.16^{\rm a}$	0.584	< 0.01
C18:2 cis-9, cis-12	$2.39^{\rm b}$	$2.76^{\rm a}$	2.35^{b}	$2.34^{\rm b}$	0.055	< 0.01
C18:3 (ALA)	0.35°	$0.49^{\rm b}$	0.65^{a}	$0.53^{\rm b}$	0.017	< 0.01
C18:3 (ALA) yield, (g/d)	3.26°	4.27^{b}	$5.55^{\rm a}$	4.35^{b}	0.142	< 0.01
C20:1	$0.08^{\rm a}$	$0.07^{\rm b}$	0.05^{c}	0.06^{c}	0.003	< 0.01
C18:2 cis-9,trans-11 CLA	0.52^{c}	$2.34^{ m b}$	3.19^{a}	3.25^{a}	0.169	< 0.01
C18:2 cis-9, trans-11 CLA yield, (g/d)	4.79^{c}	$20.90^{\rm b}$	28.35^{a}	$27.95^{\rm a}$	1.461	< 0.01
C20:0	0.10^{a}	$0.09^{\rm b}$	$0.07^{\rm c}$	0.08^{c}	0.006	< 0.01
C22:0	0.06	0.06	0.06	0.06	0.002	0.20
C20:3 cis-8, cis-11, cis-14	0.19^{a}	0.07^{b}	$0.10^{\rm b}$	$0.09^{\rm b}$	0.006	< 0.01
Summations						
De novo ⁴	32.17^{a}	$15.83^{\rm d}$	$20.67^{\rm b}$	18.40°	0.429	< 0.01
Mixed^5	$31.54^{\rm a}$	$22.41^{\rm b}$	20.75^{c}	21.78^{bc}	0.407	< 0.01
$\mathrm{Preformed}^6$	36.30°	61.76^{a}	$58.59^{\rm b}$	$59.82^{ m ab}$	0.643	< 0.01
SFA^7	70.39^{a}	48.39^{c}	$49.94^{\rm b}$	$48.39^{\rm bc}$	0.616	< 0.01
UFA^8	29.61°	51.62^{a}	$50.07^{ m b}$	51.61^{a}	0.609	< 0.01
MUFA^9	$26.17^{ m d}$	$45.95^{\rm a}$	$43.78^{\rm c}$	$45.40^{\rm b}$	0.512	< 0.01
PUFA^{10}	$3.45^{\rm c}$	$5.67^{ m b}$	6.28^{a}	6.21^{a}	0.183	< 0.01

 $^{^{\}mathrm{a-d}}\mathrm{Means}$ in the same row with different superscripts differ significantly for treatment effect.

 $^{^{1}\}mathrm{Expressed}$ as number of carbons: number of double bonds.

²Cows were fed a basal diet (control; CON) or basal diet supplemented with either 4.0% rubber seed oil (RO), 4.0% flaxseed oil (FO), or 2.0% rubber seed oil + 2.0% flaxseed oil (RFO). The CON diet was also used for feeding during the pretrial period.

 $^{^3\}mathrm{Standard}$ error of least squares means.

 $^{^4\}mathrm{De}$ novo FA originate from mammary de novo synthesis (<16 carbons).

 $^{^5\}mathrm{Mixed}$ FA originate from both sources (C16:0 + C16:1 $\mathit{cis}\text{-9}).$

⁶Preformed FA originate from extraction from plasma (>16 carbons).

⁷Sum of C4:0, C6:0, C8:0, C10:0, C12:0, C13:0, C14:0, C15:0, C16:0, C17:0, C18:0, C20:0 and C22:0.

⁸Total unsaturated FA reported.

⁹Sum of C14:1, C16:1, C18:1 t-11 (VA), C18:1 t-9, C18:1 c-9 and C20:1.

 $^{^{10}\}mathrm{Sum}$ of C18:2 cis-9,cis-12, C18:2 cis-9,trans-11 CLA, C18:3 ALA and C20:3.

INCREASING MILK FAT ALA CONTENT WITH RUBBER SEED OIL

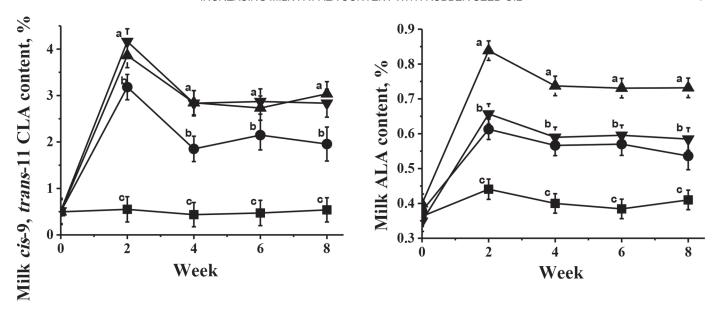


Figure 2. Average milk α -linoleic acid (ALA) and cis-9, trans-11 CLA content in milk of treatment groups at wk 0, 2, 4, 6, and 8. Control (CON; \square) = diet without added oils; rubber seed oil (RO; \bullet) = CON diet including rubber seed oil at 4% of DM; flaxseed oil (FO; \blacktriangle) = CON diet including flaxseed oil at 4% of DM; rubber seed and flaxseed oil (RFO; \blacktriangledown) = CON diet including rubber seed oil at 2% of DM plus flaxseed oil at 2% of DM. Data were presented as the mean \pm SEM (n = 12). Means at the same week point with different letters (a–c) differ significantly for treatment effect.

tion, ranging from 0.04 to 0.08 and from 0.02 to 0.05, respectively (Lock and Garnsworthy, 2002; Allred et al., 2006; Bu et al., 2007). The increase in C16:1 and C18:1 cis-9 content of milk and the decrease (P < 0.05) in C16:0 and C14:0 content in milk from cows in the RO, FO, or RFO groups may be partially attributed to an increase in Δ^9 -desaturase enzymatic activity in the mammary gland of the cows in these treatments. The lower desaturase index for CLA in the RO group may explain why it had a higher milk VA concentration with a lower CLA concentration than the FO and RFO treatments. The reason for the lower CLA desaturase

ratio in cows receiving RO is more difficult to explain, as the milk concentration of VA were highest. The CLA content in milk and the Δ^9 -desaturase index for CLA in cows receiving RFO or FO were similar, which may suggest that mixing rubber seed oil and flaxseed oil enhances the CLA content of milk by avoiding a decrease in enzyme activity.

Blood Parameters

Milk fatty acid is synthesized either from fatty acids taken up from the blood or by de novo synthesis in the

Table 5. Desaturase ratios of milk fatty acids in the mammary gland of cows fed diets supplemented with rubber seed oil and flaxseed oil, or in combination

$\mathrm{Treatment}^1$						
Desaturase ratios ²	CON	RO	FO	RFO	SEM^3	P-value
C14:1 C16:1 C18:1 <i>cis</i> -9 CLA	$0.13^{ m b} \ 0.04^{ m c} \ 0.66^{ m b} \ 0.21^{ m a}$	$0.15^{ m a}\ 0.07^{ m a}\ 0.69^{ m a}\ 0.14^{ m b}$	$0.15^{\rm a} \ 0.06^{\rm b} \ 0.70^{\rm a} \ 0.23^{\rm a}$	$0.15^{\rm a} \ 0.06^{\rm ab} \ 0.70^{\rm a} \ 0.21^{\rm a}$	0.006 0.003 0.008 0.012	<0.01 <0.01 <0.01 <0.01

^{a-c}Means in the same row with different superscripts differ significantly for treatment effect.

 $^{^{1}}$ Cows were fed a basal diet (control; CON) or basal diet supplemented with either 4.0% rubber seed oil (RO), 4.0% flaxseed oil (FO), or 2.0% rubber seed oil + 2.0% flaxseed oil (RFO). The CON diet was also used for feeding during the pretrial period.

²Desaturase indexes are ratio of the Δ^9 -desaturase product divided by the sum of the Δ^9 -desaturase product-to-substrate, as described in the Materials and Methods. For example, the desaturase index for CLA would be (C18:2 cis-9,trans-11)/(C18:1 trans-11 + C18:2 cis-9,trans-11).

³Standard error of least squares means.

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Table 6. Blood parameters of cows fed diets supplemented with rubber seed oil and flaxseed oil, or in combination

		Treat				
Blood parameter, mmol/L (unless otherwise noted)	CON	RO	FO	RFO	SEM^2	P-value
Glucose	$3.48^{\rm b}$	3.92 ^a	$3.95^{\rm a}$	3.82^{a}	0.102	< 0.01
Triglycerides	0.11	0.12	0.12	0.12	0.004	0.66
Cholesterol	$5.76^{\rm b}$	$7.54^{\rm a}$	$8.26^{\rm a}$	$7.45^{\rm a}$	0.702	< 0.01
Phospholipids	3.32	3.27	3.56	3.13	0.225	0.61
High-density lipoprotein cholesterol	1.73	1.88	1.91	1.73	0.094	0.41
Low-density lipoprotein cholesterol	$0.35^{\rm b}$	0.52^{a}	$0.56^{\rm a}$	$0.50^{\rm a}$	0.052	0.03
Insulin, µIU/mL	6.87	6.55	7.73	7.27	0.950	0.35
Growth hormone, ng/mL	0.82	0.91	0.92	0.99	0.135	0.85
NEFA	0.12^{c}	$0.17^{\rm b}$	0.21^{a}	0.22^{a}	0.011	< 0.01
ВНВ	0.69	079	0.73	0.80	0.231	0.16

^{a-c}Means in the same row with different superscripts differ significantly for treatment effect.

mammary gland (Harvatine et al., 2009). Nonesterified fatty acids, cholesterol, phospholipids, triglycerides, LDLP, and HDLP are important components of blood lipid. Moreover, preformed fatty acids taken up by the mammary gland can arise either from plasma NEFA, chylomicron, or very low-density lipoproteins (Chilliard et al., 2000). Nonesterified fatty acid uptake is directly related to body fat mobilization (Chilliard et al., 1984), and in the present research the concentrations of glucose, cholesterol, LDLP, and NEFA in blood was higher

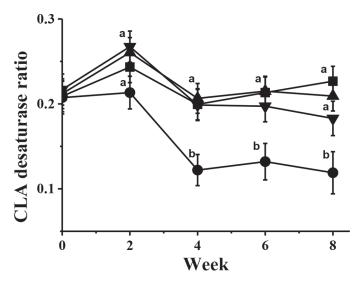


Figure 3. Average CLA desaturase ratio of treatment groups at wk 0, 2, 4, 6, and 8. Control (CON; □) = diet without added oils; rubber seed oil (RO; •) = CON diet including rubber seed oil at 4% of DM; flaxseed oil (FO; •) = CON diet including flaxseed oil at 4% of DM; rubber seed and flaxseed oil (RFO; •) = CON diet including rubber seed oil at 2% of DM plus flaxseed oil at 2% of DM. Data were presented as the mean \pm SEM (n = 12). Means at the same week point with different letters (a,b) differ significantly for treatment effect.

(P < 0.05) in cows that were fed rubber seed oil or flaxseed oil than in the CON group (Table 6). Others have also observed that the concentrations of cholesterol, lipoprotein cholesterol, and NEFA in the blood plasma will increase in cows fed fats (Bu et al., 2007). These results may be attributed to triglyceride-rich lipoproteins being secreted into the lymphatic system and eventually released into the main blood circulation via the thoracic duct.

Blood phospholipids, growth hormone, insulin, and BHB remained relatively unchanged (P > 0.05) when rubber seed oil or flaxseed oil was supplemented (Table 6). Phospholipids are structural components of lipoproteins and provide fatty acids for cholesteryl ester formation in the plasma, but they are not a primary transport form of lipids (Spector, 1984). Consequently, oil supplements have not influenced the concentration of phospholipids in the blood. Supplementing oil or fat had no effect on insulin and growth hormone concentrations, which corroborates previously observed result (Bu et al., 2007). Evidence indicates that BHB concentrations remain stable after the addition of fats and the absence of an increase in ketone concentrations during periods of elevated NEFA suggests that the capacity to oxidize fatty acids to CO₂ was not exceeded (Grummer and Carroll, 1991).

CONCLUSIONS

Supplementing cows' diets with rubber seed oil and flaxseed oil, separately or in combination, at 4% of the dietary DM increases milk production and results in milk with higher nutritive value by increasing the healthy fatty acids (ALA, VA, and CLA) in milk fat. Additionally, the increase of ALA, and CLA in milk

 $^{^{1}}$ Cows were fed a basal diet (control; CON) or basal diet supplemented with either 4.0% rubber seed oil (RO), 4.0% flaxseed oil (FO), or 2.0% rubber seed oil + 2.0% flaxseed oil (RFO). The CON diet was also used for feeding during the pretrial period.

²Standard error of least squares means.

from cows fed a mix of RO and FO (50:50) was greater than with cows that were fed RO separately.

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